

REMOVAL AND INSTALLATION

Suction Accumulator

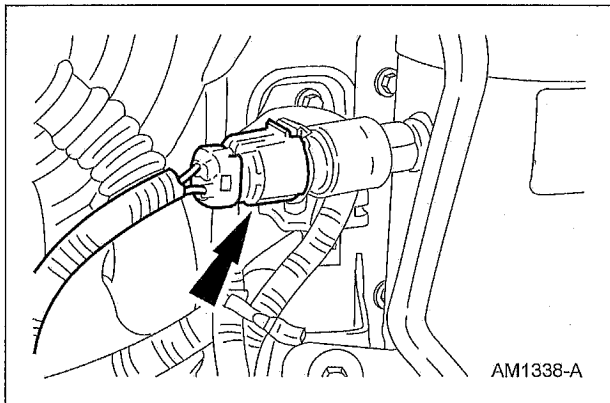
Material

Item	Specification
PAG Refrigerant Compressor Oil (R-134a Systems) F7AZ-19589-DA (Motorcraft YN-12-C)	WSH-M1C231-B
Refrigerant Compressor Oil (Mineral Oil) F73Z-19577-AA (Motorcraft YN-9-A)	ESH-M2C31-A2

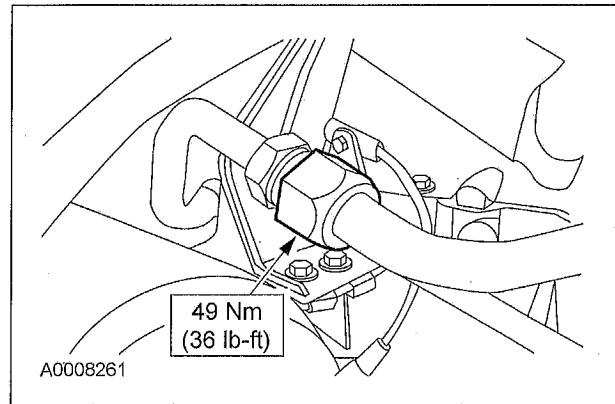
Removal and Installation

⚠ CAUTION: Refrigerant Compressor Oil (mineral oil) F73Z-19577-AA (Motorcraft YN-9-A) should be used to lubricate R-134a refrigerant system O-ring seals only and should not be added to R-134a refrigerant systems as an A/C compressor lubricant. PAG Refrigerant Compressor Oil (R-134a Systems) F7AZ-19589-DA (Motorcraft YN-12-C) or equivalent meeting Ford specification WSH-M1C231-B only should be used as an A/C compressor lubricant.

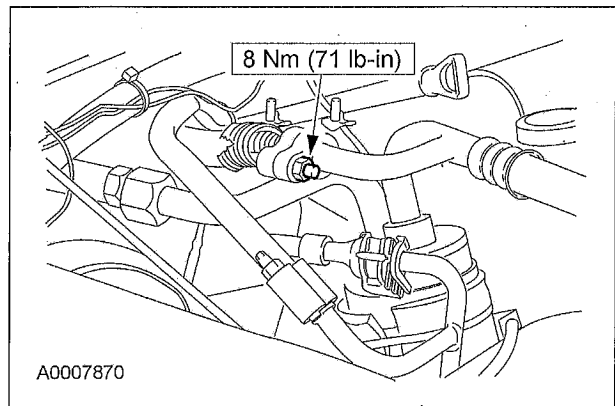
1. Recover the refrigerant. For additional information, refer to Section 412-00.
2. Disconnect the A/C cycling switch connector.



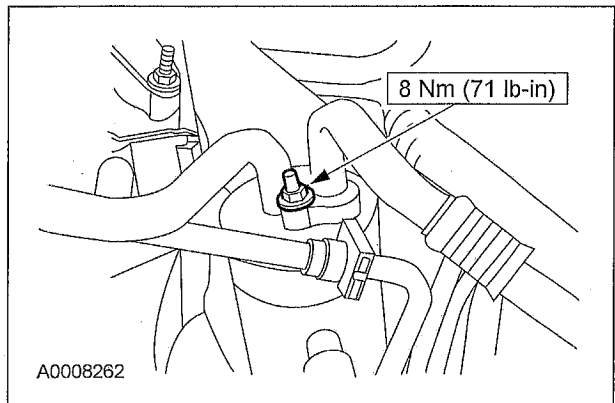
3. **⚠ CAUTION:** To prevent damage to the fitting and the tube, use a backup wrench when loosening or tightening the fitting nut. Disconnect the evaporator core outlet tube.
 - Discard the O-ring seal.



4. Disconnect the auxiliary fitting.
 - Discard the O-ring seal.

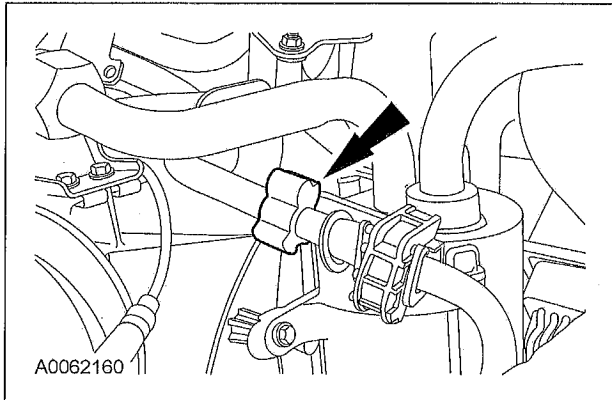


5. Disconnect the manifold and tube assembly (19D734).
 - Discard the O-ring seal.

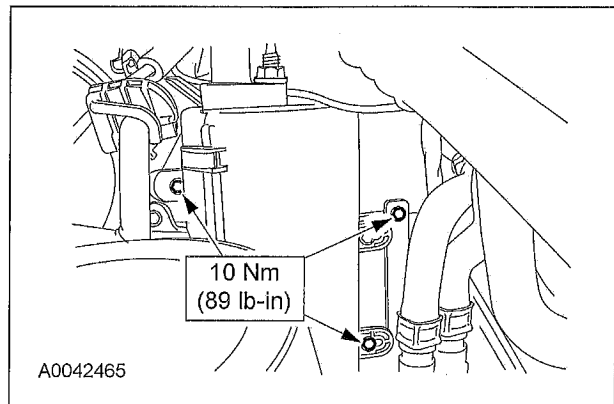


REMOVAL AND INSTALLATION (Continued)

6. Detach the evaporator inlet from the clip.



7. Remove the suction accumulator screws and the suction accumulator.



8. To install, reverse the removal procedure.
- Install new O-ring seals lubricated in clean mineral oil.
 - Lubricate the refrigerant system with the correct amount of clean mineral oil. For additional information, refer to Section 412-00.
9. Evacuate, leak test and charge the refrigerant system. For additional information, refer to Section 412-00.