

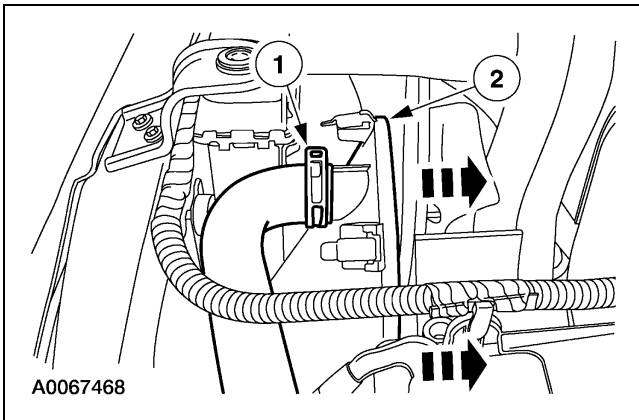
REMOVAL AND INSTALLATION

Charge Air Cooler

Removal and Installation

All vehicles

1. Remove the radiator. For additional information, refer to Section 303-03.
2. Remove the air cleaner element. For additional information, refer to Air Cleaner Element — 6.0L Diesel in this section.
3. Remove the air cleaner front cover.
 - 1 Disconnect the auxilliary air intake.
 - 2 Remove the front cover assembly.

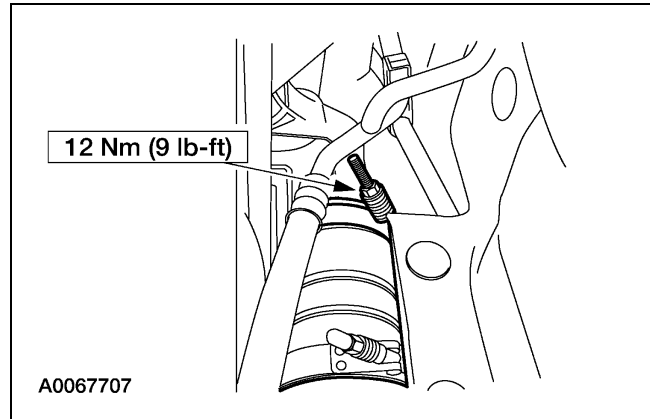


Vehicles with metal ducts

4. **NOTE:** If there is any oil residue, clean both connecting ports and the inside surface of the charge air cooler duct to prevent the duct from blowing off.

NOTE: Only the inlet duct is shown.

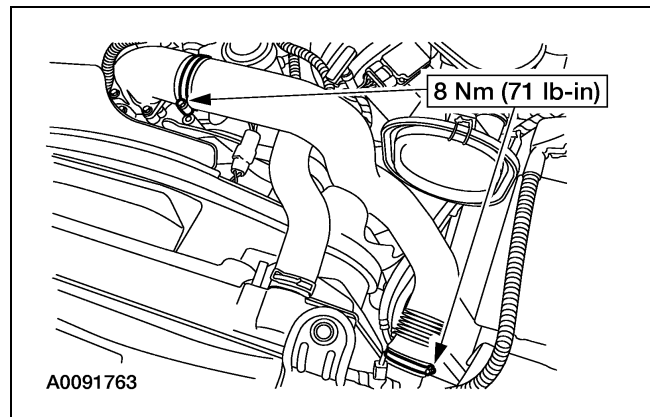
Remove the duct from the charge air cooler.



Vehicles with blow molded ducts

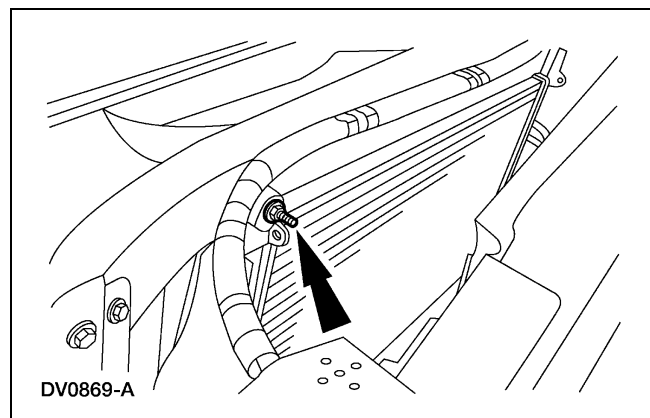
5. **NOTE:** If there is any oil residue, clean both connecting ports and the inside surface of the charge air cooler duct to prevent the duct from blowing off.

Loosen the clamps and remove the duct.



All vehicles

6. Remove the two stud bolts.



REMOVAL AND INSTALLATION (Continued)

7. Remove the charge air cooler.

8. To install, reverse the removal procedure.

