
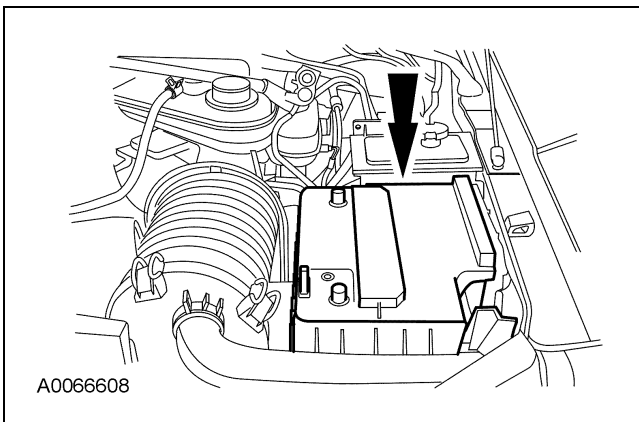


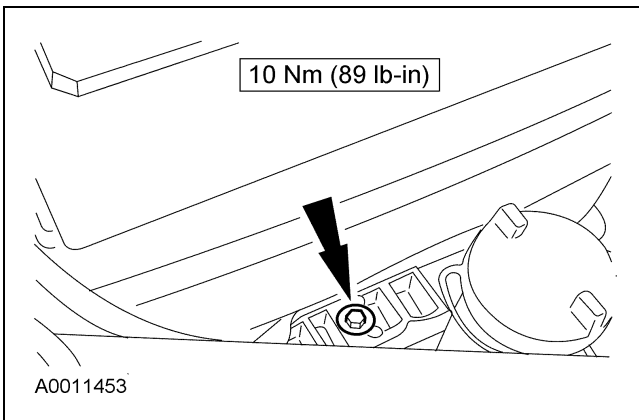
REMOVAL AND INSTALLATION


Auxiliary Battery

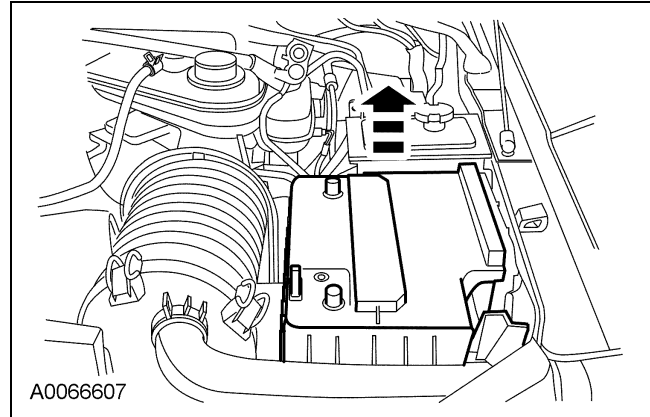
1. Disconnect the battery. For additional information, refer to Battery Disconnect — Dual in this section.
2.  **CAUTION:** Be sure the battery cover is reinstalled to avoid premature battery failure.
Remove the battery cover.
 - Release the cable from the battery cover.



3. Remove the bolt and the battery hold down clamp.



4.  **WARNING:** When lifting a battery, excessive pressure on the end walls could cause acid to spew through the vent caps, resulting in personal injury. Lift with a battery carrier or with your hands on opposite corners. Failure to follow these instructions may result in personal injury.
Remove the battery.



5. To install, reverse the the removal procedure.